# Note on Enabling Factors for capacity development in Waste to Energy Submitted to Ministry of Housing & Urban Affairs & CERC

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#### Preamble

The much touted alleged failure of Incineration plant set up at Timarpur has caused a road block for capacity development of Waste to Energy sector in India because sceptics, though the first two next generation RDF based Waste to Energy plants at Vijayawada (Shriram Energy Systems ltd) and Hyderabad (Selco International Ltd) have established that waste to energy is a feasible concept. With the commissioning of plant at Okhla, which underwent a traumatic period on socio-politico-administrative front and subsequently four more such plants in Delhi in last 10 years, has demonstrated the potential. The sheer inability of Municipal Corporation of Delhi or its erstwhile variants before & after trifurcation and the unification to mobilize funds for SWM as result of the fragile political relations between the state & central governments resulting in paucity of funds flowing to the Corporation of the Indian capital state/city has resulted in the adoption of a skewed policy of competitive tariff based bidding that is prohibited by a well-meaning amendment of National Tariff Policy 2016. The outdated and prohibited framework of tariff based bid system for waste to energy has come as a shot in the arm of the beleaguered MCD and its administrative set up to give go by for segregation, recycling and sanitary landfilling of the residues in utter violation of SWM Rules 2016.

Thus, MCD has gained the notoriety for brazenly violating not only the National Tariff Policy but also the SWM Rules 2016, to avoid the costs of segregation, wet waste disposal, recovery & recycling and sanitary landfilling in compliance with SWM rules 2016. It is noteworthy that MCD or the entities before & after trifurcation or unification, has not developed the Sanitary landfill till 2024 from 2012 when Okhla plant was commissioned, in utter violation of SWM rules & time schedule for compliance emphasised by Hon'ble NGT in 2016 in a historic order. It is unfortunate that the state regulatory commission at Delhi has also passed orders for adoption of tariff through the illegal tariff based bidding processes carried out by MCD for evasion of costs of compliance with SWM Rules 2016. It goes to the credit of Appellate Tribunal to have set aside the infamous order of DERC in August 2023 giving a ray of hope that SERCs across India will henceforth desist from carrying out competitive tariff based bidding that resulted in non-compliance of NTP and SWM rules in the very capital city state of India.

I, now furnish my views, as an expert working in this field since 2000 for the good of the sector, environment, growth and compliance.

## Erstwhile order of CERC in 2015

The said order of CERC in 2015, though a watershed order, has led to a state of confusion across the country in terms of grossly underestimated capital costs and needlessly brought distinction of a non-existing MSW Projects & RDF Projects.

The said CERC Order is notable for following.

- MSW Projects were estimated to be set up with a capital cost of Rs 15 Cr /MW and out of which 40% is set off for Processing of MSW. Which means that MSW Projects are essentially Waste to Energy projects which use segregated MSW (RDF) at a total cost of Rs 15 Cr, bifurcated into Rs 9 cr /MW for RDF to Electricity and Rs 6 Cr for MSW to RDF totalling Rs 15 Cr/MW. Because fuel is processed within the estimated cost, there is no fuel cost for MSW projects.
- RDF projects are waste to energy projects estimated to be set up at a cost of Rs 9 Cr/MW for RDF to Electricity only and without any MSW to RDF process. It means that RDF is procured by the so called RDF based projects, thus a cost of Rs 1800/ton of RDF is fixed as fuel cost.

The distinction as above is not necessary because SWM rules 2016 prescribe only segregated RDF having CV Of 1500 kcal/kg ought not go to SLF but to WTE or cement plants.

Similarly, the Hon'ble NGT vide its order 2016 in OP No 199 of 2014 issued directions as under.

Direction 6 of the NGT order 22-12-2016 (page 83)

Wherever a waste to energy plant is established for processing of the waste, it shall be ensured that there is a mandatory and proper segregation prior to incineration relatable to the quantum of waste

Direction 10 of the NGT order 22-12-2016 (Page 84)

In a waste to energy plant by direct incineration, absolute segregation shall be mandatory and be part of terms & conditions of contract

Direction 11 of the NGT Order (page 84) on tipping fee

## Confusion created by CERC Order

SERCs are most ill-equipped to deal with the subject matter of SWM and it is noteworthy that the same is outside the jurisdiction of SERCs as they are created by Electricity Act.

Further SWM Rules 2019 Rule 9 has vested the power of determination of waste to energy tariff under s/62 with that of SERCs and Ministry of Power. Thus , the ULBs cannot undertake tariff based bidding process in violation of NTP 6.4 (ii) read in conjunction with SWM Rules 2016 clause 9.

CERC order in 2015 led to a belief by SERCs that MSW WTE means direct incineration without any processing and RDF WTE means combustion based on RDF. In fact, Tamil Nadu SERC has given order legally recognizing the mass burn (direct incineration) as a method.

### TSERC order

The most baffling order is by TSERC first in 2016 and then in 2020. TSERC has been so insensitive that the cost of RDF based WTE is kept the same as Rs 9 Cr/MW in 2016 as well as in 2020 as it appeared to be a non-believer of the economics of inflation.

The most damaging part of TSERC Order is that the said Rs 9 Cr/MW for RDF based WTE projects in 2020 is inclusive of capital costs of RDF processing and thereby, it went a step ahead of CERC order of 2015.

The order also has an element of regression in asking for a reimbursement of tipping fee, proposed to be Rs 3.54 /kwh out of Rs 7.84/kwh i.e 45% of tariff. It is quite fortunate that TSERC has not quantified the reimbursement of tipping fee though it adventurously proposed to be as much as Rs 3.54/kwh without rationale and logic, detrimental to the cause of SWM.

## <u>Capital Cost</u>

Capital costs for Waste to energy is not generally expressed in Rs/Cr, though all other forms of power plants are expressed so. The global practice is to express the cost as Rs xxxx per annual capacity of the waste incineration. For example, a WTE plant having two incinerators /boilers having throughput of 500 Tons of RDF per day, the total annual waste incineration capacity is 365000 Tons per annum.

Hence, the capital cost of 500 Cr, it is global practice to express the capital cost as Rs 13700/ton of annual incineration capacity. The current cost of development in China is Rs 250 USD/Ton of waste incineration and direct incineration is allowed in China.

#### Flue Gas Treatment

About 15 % of the capital cost goes towards the Flue gas treatment using milk of lime and carbon comprising of spray reactor and bag house.

## Aux consumption

It is customary to express the aux consumption in terms of Kwh/ton of waste combusted. For example, a plant of 2X 500 TPD Incineration capacity will use about 1000 Tons per day. The aux consumption ranges between 50-54 kwh/ton of combusted. The measurement as a % of generation is not followed as a norm in the WTE industry globally.

## <u>Capital refurbishment</u>

Grate bars, refractory, pressure parts are prone for corrosion, abrasion and slagging over period of time because of the alkaline nature of the waste and aggressive corrosion environment. The costs of refurbishment are considered as 20% of the Incinerator costs for every 5-year block starting after the first block of 5 years.

Useful life to be considered as 25 years, after which the further operation requires large scale refurbishment. De-commissioning takes place in 35 years.

# PLF & Availability

There is a lot of gap in understanding PLF and Availability. Global practice is to provide an assured availability of running hours per annum. The average is 7500 hours and the best performers are 8000 hours per annum. However, the operating hours do not necessarily translate into PLF of a standard power plant.

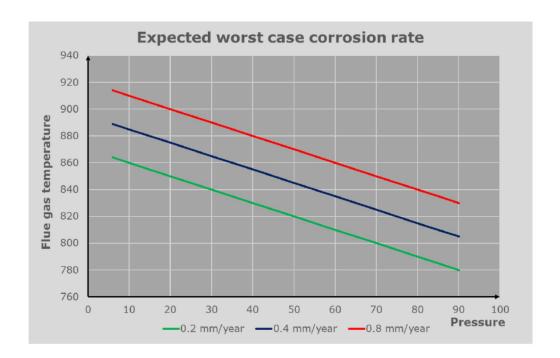
Because waste is heterogeneous and seasonally varies in spite of segregation, the electricity capacity is best achieved in summer, falls in monsoon. Thus, the average realizable value of electricity capacity is 85% of the installed capacity after stabilization, but safe to consider as 80% in a developing economy like India.

# **Installed Capacity**

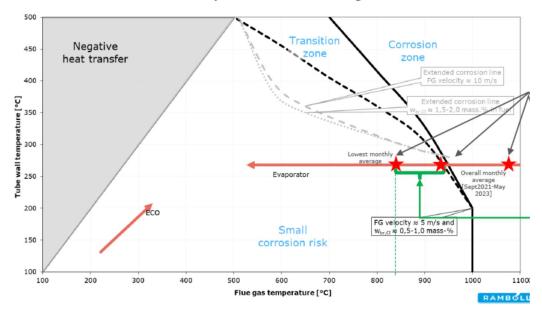
Very often, the WTE plants are oversized keeping the increasing trend of CV of waste over years in consonance with GDP and peoples' purchasing power and to produce good quality garbage. The Taus South facility in Singalore has an installed electricity capacity of 132 MW for a batter of 6 incinerators built, but till date 16 years of the commissioning, the maximum power produced is only 100 MW capacity .

The main purpose of waste to energy is the disposal of waste and not to be measured in electricity output for revenue estimation.

# **Operating Temperature**



Boiler corrosion temperature zones. SH configuration 3-2-1



A notable feature of Waste to Energy plant is the corrosion. In view of the corrosion, the general parameters of Rankine cycle is 40-45 bar and 400-420 Deg C as operating parameters across globe. Hence, the efficiencies are not so high in the waste to energy sector.

SWM 2016 has increased the mandatory furnace temp to 950 Deg C with a 2 second residence time, making India as the perhaps only country in world with such condition of temperature to the detriment of the longevity of the incinerator. Globally, USA, Japan and Europe follow 850 Deg C min with a 2 sec residence time which used to be the condition in MSW (M&H) rules 2000. The amendment in 2016 to 950 Deg C is not scientific and has no technical basis. This has potential to cause a lot of corrosion and pose operational challenges to developers of WTE plants. International companies /developers are wary of this condition and a critical factor for not attracting investment into the sector. This aspect must be considered.

#### Station Heat Rate

SHR and GCV are generally not considered as parameters for tariff determination for Waste to Energy. However, for notional purpose it may be considered as 3800 to 4200 Kcal/kwh for now.

## Capital Costs

Capital Costs for waste to energy plants range between Rs 12000 to Rs 14000/ton of annual waste incineration capacity. The practice of Cost per MW should be discouraged.

#### **TARIFF**

Tariff for WTE power should be considered on a pragmatic basis and usuall methods of cost plus approach does not strictly apply. The current state of development in India is that there are 12 operating plants in India since 2012. Means, one plant per year has been realized, while china has 4800 MW equivalent power generation over 400 units say 600 Tons per day as a unit capacity equal to 240000 Tons per day as compared to India's 12500 Tons per day currently and 170 MW.

Tariff and tipping fee are the stumbling blocks for lack of development

The china policy of a national tariff of 0.65 RMB/kwh is worth emulating. A National tariff must be prescribed by Union Government, obviating the need for multiple SERCs to determine complex methods and policies ranging from capital costs to reimbursement of tipping fees and to delve into SWM aspects without jurisdiction.

A tariff of Rs 7.50 /kwh is to be prescribed for WTE power to be mandatorily procured by DISCOMs in the concerned state. The state govt should take the burden of reimbursing the differential tariff to help lessen the burden on DISCOM as its obligation for promoting compliance and Swatch India pledge as may be agreed between DISCOM and State Govt , but to be monitored for compliance by SERCs in the ARRs for DISCOMs. Such National tariff is the call to be taken by Govt of India at this moment which will empower the ULBs to call for bids based on completion and attract investment.

Submitted to Ministry of Housing & Urban Affairs & CERC

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